

Clarifier design calculation Workbook

Clarifier Design Calculation is a critical step in the development of effective sedimentation tanks used in water and wastewater treatment processes. Properly designed clarifiers ensure the efficient removal of solids, improve water quality, and reduce operational costs. Whether designing a new clarifier or optimizing an existing one, understanding the fundamental principles and calculations involved is essential for engineers and designers. In this comprehensive guide, we will explore the key aspects of clarifier design calculation, including flow rate considerations, sludge blanket depth, surface overflow rate, and settling velocity, among others.

Fundamentals of Clarifier Design Calculation

To begin with, clarifier design calculation revolves around determining the appropriate dimensions and operational parameters that enable effective solid-liquid separation. These calculations ensure that the clarifier can handle the expected flow rates while maintaining optimal settling conditions.

Understanding Key Parameters

- **Flow Rate (Q):** The volumetric flow of water to be treated, typically expressed in cubic meters per hour (m^3/h) or gallons per minute (GPM).
- **Surface Overflow Rate (SOR):** The rate at which clarified water flows over the weir, usually expressed in $\text{m}^3/\text{m}^2/\text{hr}$ or GPD/ft^2 . It indicates the loading rate on the settling surface.
- **Sludge Blanket Depth (H):** The depth of settled sludge at the bottom of the clarifier, affecting the settling time and sludge removal efficiency.
- **Settling Velocity (V_s):** The velocity at which a particle settles, determined by particle size, density difference, and fluid viscosity.
- **Weir Length (L):** The length of the weir that influences the flow distribution and outflow capacity.

Step-by-Step Clarifier Design Calculation

Designing a clarifier involves several sequential steps, each building upon the previous calculations. Below, we outline a systematic approach to clarify the process.

1. Determine the Design Flow Rate (Q)

The first step is to establish the expected peak flow rate the clarifier must accommodate. This can be based on plant capacity, projected expansion, or regulatory requirements. For example, if

treating wastewater at a flow of 500 m³/h, this value serves as the basis for subsequent calculations.

2. Select the Surface Overflow Rate (SOR)

The SOR is a crucial parameter reflecting the permissible flow per unit area. Typical values depend on the type of clarifier and the nature of the influent:

- For municipal wastewater: 0.6 to 1.2 m³/m²/hr
- For industrial wastewater: 0.3 to 0.6 m³/m²/hr

Assuming a standard value of 0.8 m³/m²/hr for municipal wastewater, the required surface area (A) is calculated as:

$$A = Q / \text{SOR}$$

For the example:

$$A = 500 \text{ m}^3/\text{h} / 0.8 \text{ m}^3/\text{m}^2/\text{hr} = 625 \text{ m}^2$$

This means the clarifier should have a surface area of at least 625 m².

3. Determine Clarifier Dimensions

Based on the required area, the clarifier can be designed as a rectangular or circular basin. For simplicity, let's assume a rectangular design with a length-to-width ratio (L/W) of 3:1, which is common in clarifier design.

- Let W be the width (m)
- Then, $L = 3W$

The total area:

$$A = L \times W = 3W \times W = 3W^2$$

Solving for W:

$$W = \sqrt{A / 3} = \sqrt{625 / 3} \approx 14.44 \text{ m}$$

Then,

$$L = 3 \times 14.44 = 43.33 \text{ m}$$

Therefore, the clarifier dimensions are approximately:

- Width (W): 14.44 m
- Length (L): 43.33 m

4. Calculate Hydraulic Retention Time (HRT)

Retention time ensures particles have adequate time to settle. It is calculated as:

$$\text{HRT} = (\text{Volume of basin}) / Q$$

Next, determine the basin volume (V):

$$V = A \times H$$

Assuming a sludge blanket depth (H) of 3 meters (a typical value), the volume:

$$V = 625 \text{ m}^2 \times 3 \text{ m} = 1875 \text{ m}^3$$

HRT:

$$\text{HRT} = 1875 \text{ m}^3 / 500 \text{ m}^3/\text{h} = 3.75 \text{ hours}$$

This retention time supports effective settling of particles with appropriate settling velocities.

5. Assess Settling Velocity and Particle Size

To ensure particles settle within the basin, their settling velocity (V_s) must be greater than the surface overflow rate. The minimum settling velocity (V_s) can be approximated by:

$$V_s \geq \text{SOR}$$

In our case, $V_s \geq 0.8 \text{ m/h}$. Since settling velocities are usually expressed in m/s:

$$0.8 \text{ m/h} = 0.8 / 3600 = 2.22 \times 10^{-4} \text{ m/s}$$

Particles with settling velocities greater than this value will be effectively removed.

Using Stokes? law for small particles:

$$V_s = ((\rho_p - \rho_f) \times g \times d^2) / (18 \times \mu)$$

Where:

- ρ_p : particle density (kg/m³)
- ρ_f : fluid density (kg/m³)
- g: acceleration due to gravity (9.81 m/s²)
- d: particle diameter (m)
- μ : dynamic viscosity of fluid (Pa·s)

Designers can estimate the minimum particle size to be settled based on typical densities and fluid properties.

Additional Design Considerations

Beyond basic calculations, several factors influence clarifier efficiency and performance.

Flow Distribution and Weir Design

Ensuring uniform flow distribution over the entire clarifier surface prevents short-circuiting and dead zones. Properly designed inlet distribution systems and adjustable weirs help maintain uniform flow.

Sludge Removal and Sludge Blanket Control

Designing for efficient sludge scraping and removal involves considering sludge accumulation rates, sludge hopper design, and sludge removal mechanisms.

Effluent Quality and Regulatory Standards

Design parameters must meet local effluent standards, which may specify maximum turbidity, suspended solids, or other parameters.

Tools and Software for Clarifier Design Calculation

Modern engineering often employs specialized software to streamline clarifier design calculations. Programs like GPS-X, WEST, or custom Excel spreadsheets incorporate empirical formulas, hydrodynamic models, and optimization algorithms to enhance accuracy and efficiency.

Conclusion

Clarifier design calculation is a fundamental aspect of designing effective sedimentation tanks for water and wastewater treatment. By systematically analyzing flow rates, surface overflow rates, basin dimensions, and settling velocities, engineers can develop clarifiers tailored to specific treatment needs. Proper calculations ensure optimal removal of solids, compliance with regulatory standards, and cost-effective operation. Emphasizing accuracy, thorough understanding of parameters, and utilization of modern tools will lead to the successful design and operation of clarifiers that serve as vital components in water treatment infrastructure.

Clarifier Design Calculation: A Comprehensive Guide for Engineers and Designers

In the realm of water and wastewater treatment, clarifier design calculation plays a pivotal role in ensuring the effective removal of suspended solids and contaminants from influent water. Properly designing a clarifier involves a detailed understanding of hydraulic principles, sedimentation processes, and equipment specifications. Whether you're an engineer developing a new treatment plant or a technician optimizing existing systems, mastering the calculation process is essential for achieving optimal performance, operational efficiency, and regulatory compliance.

Introduction to Clarifier Design

A clarifier, also known as a sedimentation tank, is a key component in water treatment facilities. It facilitates the removal of settleable solids, turbidity, and other particulate matter by allowing gravity to separate solids from liquids. The design process involves calculating the required dimensions, flow rates, and operational parameters to ensure that the clarifier can handle the expected load while maintaining sufficient solids removal efficiency.

Fundamental Concepts in Clarifier Design

Before delving into calculations, it's important to understand core concepts:

- Flow rate (Q): The volume of water to be treated per unit time (e.g., m³/day).
- Surface loading rate (S): The flow rate per unit surface area (e.g., m³/m²/hr). It indicates how much water flows over a given area.
- Hydraulic retention time (HRT): The average time water spends in the clarifier.
- Sludge blanket height and sludge removal: The height of settled solids and the method for removing sludge.
- Settling velocity: The speed at which particles settle under gravity, influencing clarifier dimensions.

Step-by-Step Clarifier Design Calculation

Designing a clarifier involves multiple steps, from establishing flow parameters to final dimension determination. Here's a detailed guide:

- Determine the Design Flow Rate (Q)

Begin by calculating or obtaining the expected flow rate based on plant capacity:

- Q (m³/day): The total volume of water to be treated daily.

Convert to the appropriate units used in calculations, typically m³/hr or m³/sec, for consistency.

- Establish the Required Removal Efficiency

Decide on the targeted removal efficiency for suspended solids, which influences design parameters:

- For example, removing 85-95% of suspended solids may be typical, depending on influent characteristics and effluent standards.

- Calculate the Surface Loading Rate (S)

The surface loading rate dictates the maximum flow per unit area:

- $S \text{ (m}^3\text{/m}^2\text{/hr)} = Q / A$

Where:

- Q: flow rate (m³/hr)
- A: surface area (m²)

Design guidelines typically suggest:

- Primary clarifiers: 0.3 - 0.6 m³/m²/hr
- Secondary clarifiers: 0.2 - 0.4 m³/m²/hr

Select a value within these ranges based on expected influent quality and process requirements.

- Determine Clarifier Surface Area (A)

Rearranged from the surface loading rate:

- $A = Q / S$

Calculate the surface area needed for your flow rate.

- Calculate Clarifier Dimensions

Decide on the shape of the clarifier (commonly rectangular or circular):

- For rectangular tanks:

- Length (L): often 2-4 times the width
- Width (W): A / L

- For circular tanks:

- Diameter (D):

- $A = (\pi/4) D^2$

- $D = \sqrt{(4A / \pi)}$

Choose dimensions that optimize space, maintenance, and hydraulic performance.

- Establish Hydraulic Retention Time (HRT)

HRT ensures that water remains in the clarifier long enough for particles to settle:

- $HRT = V / Q$

Where:

- V: volume of the clarifier (m³)
- Q: flow rate (m³/hr)

Typically, HRT ranges from 2 to 4 hours for primary clarifiers, and 1 to 2 hours for secondary clarifiers.

- Calculate Clarifier Volume (V)

Based on the desired HRT:

- $V = Q \text{ HRT}$

Ensure the volume accommodates the sludge blanket and freeboard (extra height for operational safety).

- Determine Depth of the Clarifier (H)

Total depth includes:

- Clear zone: the space above the sludge blanket for free movement
- Sludge zone: the sedimented solids layer

A typical total depth ranges from 3 to 5 meters, with freeboard about 0.3 meters to allow for overflow and mixing.

Settling Velocity and Particle Size Considerations

A key aspect of clarifier design is understanding the settling velocity of particles:

- Use Stoke's Law for Settling Velocity

For spherical particles:

$$V_s = (g d^2 (\rho_p - \rho_f)) / (18 \mu)$$

Where:

- V_s : settling velocity (m/sec)
- g : acceleration due to gravity (9.81 m/sec²)
- d : particle diameter (m)
- ρ_p : particle density (kg/m³)
- ρ_f : fluid density (kg/m³)
- μ : dynamic viscosity of fluid (Pa·s)

- Particle Size Distribution

Analyze influent water to determine the size and density of particles most likely to settle. This influences:

- Clarifier sizing
- Expected removal efficiency
- Sludge handling design

- Critical Settling Velocity

Settle particles with velocities below the overflow rate of the clarifier, ensuring they are retained and removed effectively.

Sludge Removal and Sludge Blanket Design

Efficient sludge removal is critical for clarifier performance:

- Determine volume with HRT of 3 hours:
- $V = Q \text{ HRT} = 416.67 \text{ } \times 1250 \text{ m}^3$
- Calculate depth:
- $H = V / A = 1250 / 1389 \approx 0.9 \text{ m}$
- Add freeboard (~0.3 m), total depth $\approx 1.2 \text{ m}$

Design adjustments may be necessary based on site constraints and operational considerations.

Conclusion

Clarifier design calculation is a systematic process combining hydraulic principles, particle physics, and practical engineering considerations. Accurate calculations ensure the clarifier effectively removes solids, maintains effluent quality, and operates efficiently. By understanding flow rates, settling velocities, and tank dimensions, engineers can tailor clarifier designs to meet specific treatment objectives, optimize space, and reduce operational costs. Mastery of these calculations not only improves plant performance but also extends the lifespan of treatment infrastructure, ultimately safeguarding public health and the environment.

Remember: Always validate your design with pilot studies or computational fluid dynamics (CFD) modeling when possible, and adhere to local standards and best practices to ensure compliance and safety.

Question What are the key parameters to consider in clarifier design calculations? Key parameters include flow rate, influent suspended solids concentration, overflow rate, sludge blanket height, detention time, and the clarifier's surface area and depth. How do you determine the required surface area for a clarifier? The surface area is calculated by dividing the flow rate by the maximum permissible overflow rate, which depends on the type of clarifier and influent characteristics. What is the typical detention time used in clarifier design calculations? Detention time typically ranges from 2 to 4 hours for primary clarifiers, but it varies based on wastewater characteristics and treatment goals. How is the sludge blanket height incorporated into clarifier design? Sludge blanket height influences the clarifier's depth and sludge removal system design, ensuring sufficient space for sludge accumulation without affecting clarification efficiency. What role does influent flow variability play in clarifier design calculations? Flow variability impacts the sizing and operational flexibility of

the clarifier, requiring designs to accommodate peak flows to prevent overflow and ensure consistent performance. How do particle settling velocities affect clarifier sizing? Settling velocities determine the minimum particle size that can be effectively removed; higher velocities allow for smaller clarifiers, while lower velocities require larger surface areas for effective settling. What formulas are commonly used in clarifier design calculations? Common formulas include the overflow rate formula (Q/A), solids loading rate, and settling velocity calculations, often supported by empirical relationships and standards like the US EPA or CEPA guidelines. How can computational tools assist in clarifier design calculations? Software tools and simulation models help optimize parameters, predict performance under various conditions, and streamline the design process by allowing rapid iterations and accuracy checks.

Related keywords: clarifier sizing, sludge blanket calculation, basin design, settling velocity, hydraulic retention time, sludge volume index, flow rate analysis, clarifier dimensions, sedimentation theory, hydraulic loading rate

charlotte and peter fiell

Charlotte and Peter Fiell are renowned figures in the world of design, architecture, and contemporary visual culture. Their collaborative work as authors, researchers, and curators has significantly influenced how we perceive design history and its impact on modern society. With a keen eye for detail and a passion for uncovering the stories behind iconic objects and movements, Charlotte and Peter Fiell have established themselves as authoritative voices in the field. This article delves into their backgrounds, contributions, notable publications, and their lasting influence on design scholarship.

Who Are Charlotte and Peter Fiell?

Background and Career Overview

Charlotte and Peter Fiell are British design historians and authors celebrated for their extensive work on design history and contemporary design trends. Their collaborative efforts have resulted in numerous influential publications that are widely used by students, professionals, and enthusiasts alike.

Charlotte Fiell's academic background is rooted in art and design history, which she has combined with her keen interest in the cultural aspects of design. Peter Fiell, on the other hand, is recognized for his expertise in design criticism and his ability to contextualize design within broader social and cultural frameworks.

Together, they have spent decades researching, writing, and curating exhibitions that highlight the evolution of design from the early modern period to the present day.

Major Contributions to Design Literature

Key Publications

The Fiells are perhaps best known for their comprehensive and visually engaging books that explore various facets of design. Some of their most influential publications include:

- **Design of the 20th Century** ? A definitive guide that chronicles the development of design over the last hundred years, covering everything from industrial design to graphic arts.
- **1000 Lights** ? An extensive survey of lighting design, showcasing innovations and iconic fixtures from around the world.
- **Furniture Design** ? An in-depth look at the evolution of furniture, highlighting key designers and movements that shaped modern interiors.
- **Design Culture: An Anthology** ? A collection of essays and case studies that examine the cultural significance of design across different eras and regions.

Their books are characterized by their rich visual content, combining high-quality photographs, detailed illustrations, and insightful analysis, making them invaluable resources for understanding the history and significance of design.

Curatorial and Exhibition Work

Beyond their publications, Charlotte and Peter Fiell have curated numerous exhibitions that have traveled worldwide. These exhibitions often serve as visual narratives that bring their written work to life, engaging audiences with immersive experiences.

Some notable exhibitions include:

- Modern Masters: Design in the 20th Century ? Showcasing key works from influential designers.
- Lighting the Future ? Exploring innovations in lighting technology and design.
- Furniture of the 21st Century ? Highlighting contemporary trends and emerging designers.

Their curatorial work emphasizes the importance of storytelling in design and underscores the social, cultural, and technological factors that influence creative practices.

Their Approach to Design History

Interdisciplinary Perspective

Charlotte and Peter Fiell advocate for an interdisciplinary approach to understanding design. They believe that design cannot be studied in isolation but must be contextualized within cultural, political, and technological frameworks.

This perspective allows their work to:

- Connect design movements with historical events.
- Analyze the societal impact of technological innovations.
- Explore the ways design reflects cultural identities.

Visual Emphasis

A hallmark of their publications is the emphasis on visual content. They understand that design is a highly visual discipline, and their books are often praised for their stunning imagery that complements scholarly analysis.

This visual focus:

- Enhances reader engagement.
- Provides a comprehensive understanding of design objects.
- Inspires designers and enthusiasts alike.

Influence and Legacy

Educational Impact

Charlotte and Peter Fiell's work has become standard reading in design education worldwide. Their books are frequently cited in university courses on design history, industrial design, and visual culture.

Their clear explanations and rich visuals make complex subject matter accessible to students and newcomers to the field.

Inspiring Contemporary Designers

Many modern designers cite the Fiells' publications as sources of inspiration. Their detailed case studies and historical insights help emerging designers appreciate the roots of their craft and the

evolution of design principles.

Promoting Design Awareness

Through their exhibitions and writings, the Fiells have helped raise public awareness about the importance of design in everyday life. They emphasize that good design is not only functional but also culturally meaningful and aesthetically compelling.

Notable Awards and Recognitions

Over the years, Charlotte and Peter Fiell have received numerous accolades for their contributions to design scholarship and publishing, including:

- Design awards from major institutions.
- Recognition for their influence in curatorial practices.
- Honorary mentions for promoting design literacy worldwide.

Conclusion

Charlotte and Peter Fiell are pivotal figures in the understanding and appreciation of design. Their work bridges scholarly research and popular engagement, making complex design histories accessible and compelling. Whether through their meticulously researched books, inspiring exhibitions, or educational initiatives, they continue to shape the discourse around design's role in culture and society. For anyone interested in the evolution of design or seeking to deepen their appreciation of creative innovation, exploring the work of Charlotte and Peter Fiell offers valuable insights and inspiration.

Keywords: Charlotte and Peter Fiell, design history, design books, design exhibitions, influential designers, contemporary design, visual culture, design education, industrial design, furniture design, lighting design

Charlotte and Peter Fiell are renowned names in the world of design, architecture, and contemporary culture. Their collaborative work as authors, curators, and commentators has significantly shaped how audiences engage with design history and innovation. This dynamic duo's influence extends across numerous publications, exhibitions, and educational initiatives, making them pivotal figures for anyone interested in the evolution of design and its cultural implications. In this guide, we'll explore their backgrounds, key contributions, notable publications, and the enduring impact they have had on the field of design.

Who Are Charlotte and Peter Fiell?

Charlotte and Peter Fiell are a married couple with a shared passion for design. Their combined expertise spans decades, during which they have authored influential books, curated exhibitions, and contributed to scholarly discussions on design's role in society. Their work often blurs the lines between academic analysis and accessible storytelling, making complex topics approachable for both specialists and general readers.

Backgrounds and Expertise

- Charlotte Fiell: Charlotte has a background rooted in design history and cultural studies. Her focus often emphasizes contemporary design movements and their socio-cultural contexts.

- Peter Fiell: With a robust background in industrial design and architecture, Peter's insights frequently delve into design innovation, craftsmanship, and technological advancements.

Together, their complementary skills allow them to craft comprehensive narratives that contextualize design within broader historical, technological, and cultural frameworks.

Major Contributions and Notable Works

Influential Publications

The Fiell couple has authored and edited numerous books that have become staples in the fields of design and architecture. Some of their most notable publications include:

- "1000 Chairs" (2002): An exhaustive survey of chair design, exploring its evolution from functional object to icon of style and artistic expression.

- "Design of the 20th Century" (1999): A comprehensive overview of the century's most influential designers, movements, and innovations.

- "The Story of Design" (2012): A richly illustrated narrative tracing the history of design from prehistory to the digital age.

- "Fashion Design": Exploring the trajectory of fashion as an integral aspect of cultural expression and innovation.

- "The FIELL Collection": A series highlighting iconic design pieces, offering insights into their creation and significance.

Curatorial and Exhibition Work

Beyond their writing, Charlotte and Peter Fiell have curated numerous exhibitions showcasing design history and contemporary innovation. Their curatorial approach often emphasizes storytelling, contextualizing objects within cultural and societal shifts.

Educational Impact

Their work has been influential in academic settings, inspiring curricula, lectures, and seminars that introduce students and professionals alike to the richness of design history.

The Fiell Approach to Design

The Fiell duo's methodology combines rigorous research with engaging storytelling. They aim to:

- Make Design Accessible: Simplify complex concepts without sacrificing depth, making design history approachable for a broad audience.

- Highlight Cultural Contexts: Emphasize how design reflects, influences, and responds to societal changes.

- Showcase Innovation: Celebrate the creative process behind iconic objects, emphasizing craftsmanship, technology, and artistic vision.

- Foster Appreciation for Craftsmanship: Recognize the skill and artistry involved in design, encouraging respect for both historical and contemporary designers.

Key Themes in Their Work

- The Evolution of Design

Charlotte and Peter Fiell trace how design has evolved over centuries, influenced by technological advancements, cultural shifts, and economic factors. From early craftsmanship to mass production

and digital design, they highlight pivotal moments and figures.

- The Intersection of Art and Function

Their work often explores how functional objects become symbols of aesthetic movement, reflecting societal values and individual identity.

- Sustainability and Future Trends

Recent writings emphasize the importance of sustainable design and innovation in addressing global challenges, positioning the Fiell couple as forward-thinking commentators.

- Design as a Cultural Phenomenon

They argue that design is not merely about objects but is deeply intertwined with cultural narratives, politics, and social change.

Influence and Legacy

Charlotte and Peter Fiell have played a crucial role in elevating the discourse around design, blending scholarly rigor with popular appeal. Their publications are widely used in academic courses, while their exhibitions and public talks inspire a broader appreciation for design's role in shaping human experience.

Key Contributions to the Field

- Bridging Academic and Popular Audiences: Their work makes scholarly insights accessible, fostering a wider appreciation.

- Documenting Design History: Their comprehensive catalogs serve as essential references.

- Encouraging Critical Engagement: They challenge audiences to consider design's impact on society and the environment.

Conclusion: The Enduring Impact of Charlotte and Peter Fiell

In sum, Charlotte and Peter Fiell have established themselves as influential voices in the study and celebration of design. Their collaborative efforts have produced a body of work that is both academically rigorous and broadly accessible, shaping how we understand the history, present, and future of design. Whether through their books, exhibitions, or lectures, they continue to inspire new generations of designers, historians, and enthusiasts to appreciate the artistry, innovation, and cultural significance of design objects and movements.

Their legacy underscores the idea that design is not just about aesthetics but a vital part of human culture—an ongoing dialogue between function, form, and society. As the world faces new challenges and opportunities, the insights and enthusiasm of Charlotte and Peter Fiell remain vital sources of inspiration and knowledge in the ever-evolving landscape of design.

Question Who are Charlotte and Peter Fiell in the design world? Charlotte and Peter Fiell are renowned design historians, authors, and curators known for their influential books and contributions to design education and appreciation. What are some notable works by Charlotte and Peter Fiell? Their notable works include 'Design of the 20th Century', 'Furniture Design', and 'The Story of Graphic Design', which are widely regarded as essential references in the field. How have Charlotte and Peter Fiell influenced design history? Through their comprehensive publications and exhibitions, they have significantly shaped the understanding and appreciation of modern and contemporary design worldwide. Are Charlotte and Peter Fiell involved in any design exhibitions? Yes, they have curated numerous exhibitions on design topics, showcasing their expertise and promoting design awareness in museums and galleries globally. What is the focus of Charlotte and Peter Fiell's writing? Their writing primarily focuses on the history, evolution, and cultural impact of design, covering areas like furniture, graphic design, and industrial design. Have Charlotte and Peter Fiell received any awards for their work? Yes, they have received several awards and honors recognizing their contributions to design scholarship and publishing. Are Charlotte and Peter Fiell involved in teaching or academic work? While primarily known as authors and curators, they have also contributed to academic programs and lectures related to design history. Where can I find the works of Charlotte and Peter Fiell? Their books are available in major bookstores, online retailers, and libraries, and their exhibitions have been held at prominent museums worldwide. What impact have Charlotte and Peter Fiell had on design education? They have influenced design education by providing comprehensive resources and inspiring new generations of designers and historians. Are Charlotte and Peter Fiell still active in the design community? As of the latest information, they continue to contribute through writing, curating, and participating in design discussions and events.

Related keywords: design, architecture, interior design, furniture, lighting, visual inspiration, design authors, modern design, Scandinavian design, design books

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